



## CARTON SEALING TAPES



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## CARTON SEALING TAPES

IPG® offers full line of pressure-sensitive carton sealing tape with all three adhesive technologies: acrylic, hot melt and natural rubber. As a leader in pressure-sensitive carton sealing tape market, IPG combines years of experience as a prime manufacturer of superior quality tape to the industrial and consumer channels.

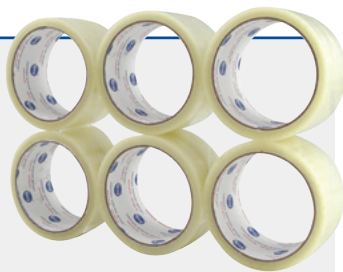
### MARKETS

- Aerospace
- Appliance
- Automotive Aftermarket
- Building and Construction
- Food Processing
- Fulfillment
- General Manufacturing
- Transportation
- Remediation and Restoration

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For heavy/medium/ light weight box sealing, under- or over-stuffed boxes, package repair and bundling.



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For “problem” applications like high recycled content cartons, rough or ultra-smooth cartons, dusty and/ or dirty environments, humid conditions and temperature extremes.



## 7 ACRYLIC

Best suited for reliable, all-temperature box sealing performance where resistance to aging, weathering, UV light and yellowing are important.



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For shipping, packing, sealing bags, bonding substrates or dispensing labels,



## 11 PRINTED CARTON SEALING TAPE

Improves the overall appearance and impact of your packages by adding logos.



## 11 CASE SEALING MACHINERY

Wide variety of packaging machinery available for your carton sealing needs.



# HOT MELT

Intertape® brand Hot Melt Carton Sealing Tapes offer the widest range of application flexibility available. They offer excellent processing performance whether manually or automatically applied. Their superior adhesion properties, holding force, tensile strength and easy unwind ensure consistent, reliable seals to variety of corrugated and linerboard boxes.

## HOT MELT ADHESIVE

STYLE	DESCRIPTION	COLOR	THICKNESS	PEEL ADHESION D-3330	TENSILE STRENGTH MD D-3759	ELONGATION MD D-3759	HOLDING POWER TO LINER BOARD D-3654
			mil	oz/in of width	lb/in of width	% at break	min
<b>1100</b>	Premium grade Hot Melt with Corru-Grip®; Extra heavy weight box sealing, under- or over-stuffed boxes, package repair and bundling	Clear, Tan*	3.0	46.0	32.0	150	40,000
<b>9100</b>	Premium grade Hot Melt with Corru-Grip®; Heavy weight or bulky box sealing	Clear, Tan*	2.5	44.0	30.0	140	30,000
<b>8100</b>	Medium grade Hot Melt with Corru-Grip®; Medium weight box sealing	Clear, Tan*	2.2	42.0	26.0	135	22,000
<b>7205</b>	Medium grade Hot Melt with Corru-Grip®; Medium weight box sealing	Clear	2.05	42.0	24.0	130	14,000
<b>7150</b>	Medium grade; Medium weight box sealing	White	2.0	38.0	30.0	150	7,000
<b>7151QT</b>	Cold Temp Medium grade; Medium weight box sealing in cooler food packaging/processing and moving/ storage applications	Clear, Tan*	1.95	26.0	HL 27.0 ML 22.0	HL 85 ML 120	4,000
<b>7100</b>	Medium grade; Medium weight box sealing	Clear, Tan*	HL 1.85 ML 1.90	32.0	HL 27.0 ML 22.0	HL 85 ML 120	HL 7,000 ML 7,500
<b>6151QT</b>	Cold Temp Utility grade; Light to medium weight box sealing in cooler food packaging/processing & moving/ storage applications	Clear	1.7	25.0	HL 25.0 ML 19.0	HL 80 ML 125	2,500
<b>6100</b>	Utility grade; Light to medium weight box sealing	Clear, Tan*	1.6	32.0	HL 25.0 ML 19.0	HL 80 ML 125	5,000
<b>6100LPT</b>	For shipping label protection, edge reinforcing, splicing, hinging, tabbing	Clear	1.6	30.0	23.0	80	5,000
<b>6122</b>	Utility grade; Light weight box sealing	Clear, Tan*	1.5	HL 25.0 ML 23.0	HL 22.0 ML 18.0	HL 80 MI 120	4,000
<b>5135</b>	Utility grade; Light weight box sealing	Clear	1.35	HL 23.0 ML 21.0	HL 22.0 ML 18.0	HL 80 ML 120	3,000
<b>780PET</b>	Specialty PET; Extra heavy weight box sealing, under- or over-stuffed boxes, package repair and bundling	Clear	3.0	65.0	55.0	100	85,000

\* Limited sizes available in Tan as a non-stock, make-to-order item.



## HOT MELT SIZES

STYLE		1100			9100				8100			7205		7150
HAND LENGTH	mm x m	48 x 55	48 x 100	72 x 55	48 x 55	48 x 100	72 x 55	72 x 100	48 x 100	72 x 100	48 x 100	72 x 100	48 x 100	
	rolls/carton	36	36	24	36	36	24	24	36	24	36	24	36	
MACHINE LENGTH	mm x m	48 x 914	72 x 914		48 x 914		72 x 914		48 x 914	72 x 914	72 x 1371	48 x 914	72 x 914	48 x 914
	rolls/carton	6	4		6		4		6	4	4	6	4	6

STYLE		7151QT					7100						
HAND LENGTH	mm x m	48 x 100			72 x 100		48 x 50		48 x 100	48 x 200		72 x 100	
	rolls/carton	36			24		36		36	36		24	
MACHINE LENGTH	mm x m	48 x 914	48 x 1371	48 x 1500	48 x 1828	72 x 914	48 x 914	48 x 1371	48 x 1500	48 x 1828	72 x 914	72 x 1371	72 x 1500
	rolls/carton	6	6	6	4	4	6	6	6	4	4	4	4

STYLE		6151QT					6100						
HAND LENGTH	mm x m	48 x 100			72 x 100		48 x 50		48 x 100	48 x 200		72 x 100	
	rolls/carton	36			24		36		36	36		24	
MACHINE LENGTH	mm x m	48 x 914	48 x 1371	48 x 1500	48 x 1828	72 x 914	48 x 914	48 x 1371	48 x 1828	72 x 914	72 x 1371	72 x 1828	
	rolls/carton	6	6	6	4	4	6	6	4	4	4	4	

STYLE		6100LPT		6122			5135			780PET	
HAND LENGTH	mm x m	96 x 66	144 x 66	48 x 50	48 x 100	72 x 100	48 x 50	48 x 100	72 x 100	48 x 55	72 x 55
	rolls/carton	18	12	36	36	24	36	36	24	36	24
MACHINE LENGTH	mm x m	-		48 x 914		72 x 914	48 x 914			-	
	rolls/carton	-		6		4	6			-	

# NATURAL RUBBER

IPG®'s Central® brand Natural Rubber Carton Sealing Tapes have the most aggressive adhesive available. They offer fast, positive bonding on "problem" applications such as high recycled content cartons, rough or ultra-smooth cartons, heavy ink coverage, dusty and/or dirty environments, humid conditions and temperature extremes.



## NATURAL RUBBER ADHESIVE

STYLE	DESCRIPTION	COLOR	THICKNESS	PEEL ADHESION D-3330	TENSILE STRENGTH MD D-3759	ELONGATION MD D-3759
			mil	oz/in of width	lb/in of width	% at break
520	Premium grade; Extra heavy duty box sealing	Clear	2.8	23.0	33.0	175
510	Premium grade; Heavy duty box sealing	Clear	2.3	21.0	29.0	175
500	Medium grade; Medium weight box sealing	HL Clear, Tan*, White (48mm x 100m only)  ML Clear	1.9	19.0	24.0	140
570	Utility grade; Light to medium weight box sealing	Clear, Tan*	1.6	19.0	20.0	125
600PVC	PVC Specialty; Bag sealing and color code identification	Red, Yellow, Dark Blue, Green, Light Blue, Orange, White	2.3	20.0	24.0	80
530PVC	Light to medium weight box sealing	Clear, Tan*	2.2	20.0	24.0	80

\* Limited sizes available in Tan as a non-stock, make-to-order item.

## NATURAL RUBBER SIZES

STYLE		520			510			500		
HAND LENGTH	mm x m	48 x 55	48 x 100	72 x 100	48 x 50	48 x 100	72 x 100	48 x 50	48 x 100	72 x 100
	rolls/carton	36	36	24	36	36	24	36	36	24
MACHINE LENGTH	mm x m	72 x 914			48 x 914		72 x 914	48 x 914		72 x 914
	rolls/carton	4			6		4	6		4

STYLE		570			600PVC	530PVC	
HAND LENGTH	mm x m	48 x 50	48 x 100	72 x 100	9 x 164	48 x 50	48 x 100
	rolls/carton	36	36	24	36	36	36
MACHINE LENGTH	mm x m	-			-	-	
	rolls/carton	-			-	-	

Intertape® brand Acrylic Carton Sealing Tapes best suited for reliable, all-temperature box sealing performance (less than 40°F and greater than 120°F) where resistance to aging, weathering, UV light and yellowing are important. They also provide excellent clarity, high shear strength to prevent “flagging,” superior quick stick performance and controlled unwind to facilitate dispensing on manual or automatic case sealing machines.

## ACRYLIC ADHESIVE

STYLE	DESCRIPTION	COLOR	THICKNESS	PEEL ADHESION D-3330	TENSILE STRENGTH MD D-3759	ELONGATION MD D-3759
			mil	oz/in of width	lb/in of width	% at break
341	Premium grade; Heavy weight or bulky box sealing	Clear	3.0	22.0	32.0	180
291	Premium grade; Heavy weight or bulky box sealing	Clear	2.5	21.0	28.0	150
400	Medium grade; Medium weight box sealing	Clear, Tan*	2.1	20.0	HL 26.0 ML 22.0	HL 85 ML 120
321	Medium grade; Medium weight box sealing	Black, Blue, Green, Orange, Red, White, Yellow	2.1	20.0	HL 26.0 ML 22.0	HL 85 ML 120
191	Medium grade; Medium weight box sealing	Clear	1.91	18.0	HL 26.0 ML 22.0	HL 85 ML 120
300	Utility grade; Light to medium weight box sealing	Clear, Tan*	1.85	HL 87.0 ML 18.0	HL 23.0 ML 19.0	HL 80 ML 120
170	Utility grade; Light weight box sealing	HL Clear, Tan* ML Clear	1.75	16.0	HL 23.0 ML 19.0	HL 80 ML 120
161	Utility grade; Light weight box sealing	Clear	1.61	14.0	HL 23.0 ML 19.0	HL 80 ML 120
291CTTC	Clear-to-the-Core®; Specialty; Medium weight box sealing	Clear	2.7	21.0	28.0	150
130WS	Whisper Smooth®; Specialty; Medium weight box sealing	Clear	2.0	20.0	26.0	130

\* Limited sizes available in Tan as a non-stock, make-to-order item.

## ACRYLIC SIZES

STYLE		341		291				400				321	
HAND LENGTH	mm x m	48 x 55	72 x 55	48 x 50	48 x 100	72 x 55	72 x 100	48 x 50	48 x 100	72 x 100		48 x 100	72 x 100
	rolls/ carton	36	24	36	36	24	24	36	36	24		36	24
MACHINE LENGTH	mm x m	-		48 x 914				48 x 914	48 x 1371	48 x 1500	48 x 1828	72 x 914	48 x 914
	rolls/ carton	-		6				6	6	6	6	4	6

# ACRYLIC

## ACRYLIC SIZES

STYLE		191			300			170			161		291CTTC	130WS	
HAND LENGTH	mm x m	48 x 100	72 x 100		48 x 50	48 x 100	72 x 100	48 x 50	48 x 100	72 x 100	48 x 100	72 x 100	48 x 50	48 x 100	72 x 114
	rolls/carton	36	24		36	36	24	36	36	24	36	24	36	36	24
MACHINE LENGTH	mm x m	48 x 914	48 x 1371	72 x 914	48 x 914	48 x 1371	48 x 914	48 x 1371	72 x 914	48 x 914	-	-	-	-	-
	rolls/carton	6	6	4	6	6	6	6	4	6	-	-	-	-	-

## TAPE DISPENSERS

Finding the right dispenser type for your needs has never been easier with our full line of tape dispensers from IPG®. Our selection of dispensers ranges from general purpose to heavy-duty. Whether you're shipping, packing, sealing bags, bonding substrates or dispensing labels, we have a solution of hand-held and desktop dispensers in many sizes and types for all your needs.

### PISTOL GRIP HAND DISPENSERS

Ergonomically designed to reduce fatigue and provides a comfort molded finger grip.

STYLE	DESCRIPTION	GRADE	CORE DIAMETER	MAX WIDTH OF TAPE	MAX DIAMETER OF TAPE	COLOR	MOQ
			inches	inches	inches		
1973	For heavy steel construction; natural rubber roller holds tape during application; heavy gauge reversible steel blade; adjustable friction tension brake for the tape roll; spring loaded tape gate	Premium	3	2	5	Blue	30
1974	For heavy steel construction; natural rubber roller holds tape during application; heavy gauge reversible steel blade; adjustable friction tension brake for the tape roll; spring loaded tape gate	Premium	3	3	5	Blue	20
1969	Reinforce steel frame with high impact plastic; natural rubber roller holds tape during application; heat treated steel blade; adjustable brake for tension control; plastic loading gate; plastic wiper	Medium	3	2	5.5	Blue	24
1970	Reinforce steel frame with high impact plastic; natural rubber roller holds tape during application; heat treated steel blade; adjustable brake for tension control; plastic loading gate; plastic wiper	Medium	3	3	5.75	Blue	24
1985	Lightweight steel frame with high impact plastic; plastic roller; heavy gauge reversible steel blade; adjustable friction tension brake for the tape roll; spring loaded tape gate; flexible poly tape wiper	Utility	3	2	5.25	Blue	24



# TAPE DISPENSERS

## PISTOL GRIP HAND DISPENSERS

STYLE	DESCRIPTION	GRADE	CORE DIAMETER	MAX WIDTH OF TAPE	MAX DIAMETER OF TAPE	COLOR	MOQ
			inches	inches	inches		
1972	Lightweight steel frame with high impact plastic; plastic roller; heavy gauge reversible steel blade; adjustable friction tension brake for the tape roll; spring loaded tape gate; flexible poly tape wiper	Utility	3	3	5.75	Red	24
TPX48NP	XTRAtape™; Fit 1.5" ID core; reinforce steel frame with high impact plastic; plastic roller; adjustable brake for tension control; plastic wiper	Medium	1.5	2	4.76	Blue	24

## RETRACTABLE PISTOL GRIP DISPENSERS

STYLE	DESCRIPTION	GRADE	CORE DIAMETER	MAX WIDTH OF TAPE	MAX DIAMETER OF TAPE	COLOR	MOQ
			inches	inches	inches		
1993	Reinforced steel frame; High impact plastic; Natural rubber roller; adjustable tension control; retractable steel blade; plastic wiper; metal loading gate; baked paint finish	Premium	3	2	6.25	Green	24
1994	Reinforced steel frame; High impact plastic; Natural rubber roller; adjustable tension control; retractable steel blade; plastic wiper; metal loading gate; baked paint finish	Premium	3	3	6.25	Green	12

## MOUSETRAP HAND DISPENSERS

Designed to fit tape with any size core and are excellent for applying carton sealing, filament, masking, flatback tapes and more. Reduces noise and is quieter on the tape unwind.

STYLE	DESCRIPTION	GRADE	CORE DIAMETER	MAX WIDTH OF TAPE	MAX DIAMETER OF TAPE	COLOR	MOQ
			inches	inches	inches		
1976	Heavy duty construction; comfortable rubberized molded finger grip handle ; natural rubber roller holds tape during application; heavy gauge steel blade; flexible poly tape wiper ; durable, lightweight, ergonomically correct	Premium	3	2	5.5	Blue	24
1983	Heavy duty construction; comfortable rubberized molded finger grip handle ; natural rubber roller holds tape during application; heavy gauge steel blade; flexible poly tape wiper ; durable, lightweight, ergonomically correct	Premium	3	3	5.5	Blue	20
1975	Lightweight steel frame with high impact plastic; natural rubber roller holds tape during application; heat treated steel blade; plastic wiper	Utility	3	2	6	Red	24
1977	Lightweight steel frame with high impact plastic; natural rubber roller holds tape during application; heat treated steel blade; plastic wiper	Utility	3	3	6	Red	24

# TAPE DISPENSERS

## CLAMSHELL HAND DISPENSERS

Lightweight hand held device that utilizes a tape product for the closing and sealing of cartons, boxes, and packages. Easy to use, the operator can control unwind tension of the tape.

STYLE	DESCRIPTION	GRADE	CORE DIAMETER	MAX WIDTH OF TAPE	MAX DIAMETER OF TAPE	COLOR	MOQ
			inches	inches	inches		
1980	High impact plastic; hardened steel blade; blade guard for operator protection	Medium	3	2	5	Grey	120
1978	Red plastic	Utility	1.5	2	2.45	Red	450
1979	Red plastic	Utility	3	2	4.5	Red	324

## BAG SEALERS

Ideally suited for packing produce, small parts, candy, newspapers, bakery products, and more. Uses 3/8" polyvinyl (PVC) tape and comes equipped with a bag trimmer.

STYLE	DESCRIPTION	DIMENSION	CORE DIAMETER	MAX WIDTH OF TAPE	MAX DIAMETER OF TAPE	COLOR	MOQ
		in x in x in	inches	inches	inches		
1988	Steel frame; heavy metal construction; mounting bracket; heat treated steel blade	8.6" x 2.9" x 6.0"	3	0.375	6	Blue	1
1989	Stainless steel frame for food and clean room operation; mounting bracket; heat treated steel blade	8.6" x 2.9" x 6.0"	3	0.375	6	Chrome	1

## DEFINITE LENGTH DISPENSERS

Durable, easy to use table top design can be used with most types of tapes.

STYLE	DESCRIPTION	DIMENSION	CORE DIAMETER	MAX WIDTH OF TAPE	MAX DIAMETER OF TAPE	COLOR	MOQ
		in x in x in	inches	inches	inches		
1987	Manual; steel and high impact plastic; can feed up to 8" of tape with each pull of the handle; operator can accurately control the length of tape fed; to cut the tape the operator pulls the tape up against the blade; small table top design	10.5" x 6.5" x 7.5"	3	3	7.5	Blue	1



# TAPE DISPENSERS

## MULTI-ROLL DESKTOP DISPENSERS

Durable, small table top design, can be used with most types of tapes.

STYLE	DESCRIPTION	DIMENSION	CORE DIAMETER	MAX WIDTH OF TAPE	MAX DIAMETER OF TAPE	COLOR	MOQ
		in x in x in	inches	inches	inches		
1990	3" Desktop Dispenser; steel and high impact plastic; heavy duty construction with weighted base ; can use a combination of 1", 2" and 3" tape roll widths; tape separators included for multiple roll applications	9.0" x 3.25" x 5.0"	3	3	5	Green	1
1991	6" Desktop Dispenser; steel and high impact plastic; dispense tape and label on same dispenser; allow rolls up to 7" in diameter; easy to change one roll at a time	12.5" x 8.63" x 7.25"	3	6	7	Blue	1
1992	12" Desktop Dispenser; Steel and high impact plastic; dispense tape and label on same dispenser; allow rolls up to 7" in diameter; easy to change one roll at a time	12.5" x 14.75" x 7.25"	3	12	7	Blue	1

## PRINTED CARTON SEALING TAPE



Custom printed tape improves the overall appearance and impact of your packages by adding logos, QR codes, and messaging for your company and products. IPG® offers a wide variety of cost-efficient custom printed and standard designs.

## CASE SEALING MACHINERY



IPG is a major integrated provider of both pressure-sensitive tape and case sealing machinery. We are committed to providing timely system solutions and have wide variety of standard case sealing machinery for quick delivery.

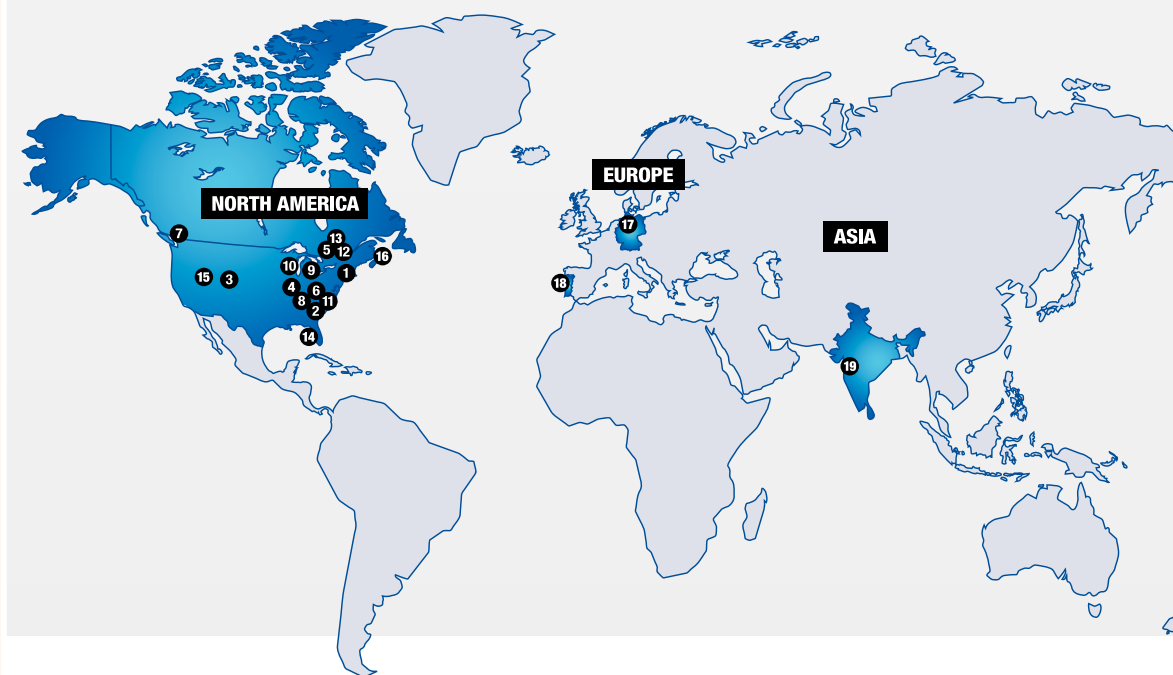
The modular design of each Interpack™ case taper combined with superior features and materials will provide flawless performance for many years to come. Standard machines are available in most drive styles and can be outfitted with either 2" or 3" wide HSD 2000-ET II taping heads. Heavy duty, dual column construction, oversized gearmotors, and low maintenance are the hallmarks of the Interpack™ machinery line.

Learn more about IPG's machinery line: [www.itape.com/interpack](http://www.itape.com/interpack)



## CORPORATE PROFILE

Intertape Polymer Group® Inc. (IPG) is a recognized leader in the development, manufacture and sale of a variety of paper and film based pressure-sensitive and water-activated tapes, polyethylene and specialized polyolefin films, woven coated fabrics and complementary packaging systems for industrial and retail use. Headquartered in Montreal, Quebec and Sarasota, Florida, the Company employs approximately 2,600 employees with operations in 19 locations, including 13 manufacturing facilities in North America and one in each of Europe and Asia.



### NORTH AMERICA

1. Ansonia, CT ■
2. Blythewood, SC ●
3. Brighton, CO ●
4. Carbondale, IL ●
5. Cornwall, ON ●
6. Danville, VA ●▲
7. Delta, BC ●
8. Johnson City, TN ●
9. Marysville, MI ●

### NORTH AMERICA

10. Menasha, WI ●
11. Midland, NC ●
12. Montreal, QC ★
13. Montreal, QC ●
14. Sarasota, FL ☆
15. Tremonton, UT ●
16. Truro, NS ●

### EUROPE

17. Flensburg, Germany ▲
18. Porto, Portugal ●

### ASIA

19. Daman, India ●

- Manufacturing
- Machine Assembly
- ▲ Distribution
- ★ Corporate Headquarters
- ☆ Executive Headquarters